



SX - POWER TRIM AND TILT

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3854030	1	Hydraulic pump	
2	3852158	1	• Lock strap	
3	3852073	1	• O-ring, Plug	Contents of Valve Body Seal Kit
4	3853945	1	• Electrical motor	
5	3853946	1	• Relay	
6	3852508	1	• O-ring, Reservoir	Contents of Valve Body Seal Kit
7	3853989	1	• Tank	
8	3852974	1	• Filter	Contents of Valve Body Seal Kit
9	3852976	1	• Plug, Fill hole	
10	3852977	4	• Screw, Reservoir to manifold	
11	3854038	1	• Cable harness	
12	3852228	2	• • Cable terminal	
13	3852226	1	• • Cable terminal	
14	3852038	2	• • Cable terminal	
15	3852250	1	• • Connector	
16	3852537	1	• • • O-ring, Connector	
17	3852253	2	• • Cable terminal	
18	3852251	1	• • Plug, Connector	
19	3853943	1	• Valve housing	
20	3852590	1	• • Ball, Manual release	
21	3852578	1	• • Spring, Valve, trim down	
22	3852983	4	• • Screw, Pump to manifold	
23	3852984	1	• • O-ring, Valve seat	Contents of Valve Body Seal Kit
24	3852985	1	• • Seat, Valve, trim down	
25	3852986	2	• • Ball, Piston, pump control	
26	3852987	2	• • Piston, Pump control	
27	3852988	2	• • O-ring, Piston, pump control	Contents of Valve Body Seal Kit
28	3852989	1	• • Spring, Valve core, trim up	
29	3852990	1	• • O-ring, Valve seat, trim up	Contents of Valve Body Seal Kit
30	3852991	1	• • Seat, Valve, trim up	
31	3852023	2	• • Ball, Pump inlet	
32	3852992	1	• • O-ring, Cap, manual release	Contents of Valve Body Seal Kit
33	3852993	1	• • Plug, Manual release	
34	3852994	1	• • Ring, Manual release	
35	3852995	1	• • O-ring, Manual release	Contents of Valve Body Seal Kit
36	3852996	1	• • O-ring, Manual release	Contents of Valve Body Seal Kit
37	3852997	1	• • Ring	
38	3853803	1	• • Valve, Trim up	
39	3853944	1	• • Valve, Manual release	
40	3853947	2	• • Valve	
41	3853948	1	• • Valve	
42	3852975	2	• • Spring, Check valve	
43	3853313	1	• • Filter, Oil	
44	3852978	1	• Screw, Relay to reservoir	
45	3852166	1	• O-ring, Motor to manifold	Contents of Valve Body Seal Kit
46	3852982	1	• Clutch, Pump	
47	3852981	2	• Screw, Terminal	
48	3852978	3	• Screw, Motor to manifold	
49	3852979	3	• Screw, Terminal	
50	3852980	2	• Screw, Terminal	
51	3852081	2	Screw, Oil line retainer	
53	3853422	2	Pin, Tilt cylinder	
54	3852648	4	Lock nut, Pivot pin	
55	3852568	2	Screw, Cover	
56	3852378	2	Cover, Tilt cylinder	
57	3853424	8	Grommet, Pivot pin bushing	
58	3852573	4	Washer, Pivot pin	
59	3852579	2	Retainer, Oil line	
60	3852681	2	Retainer, Cover	
61	3853423	8	Bushing, Trim & tilt cylinder	
62	3853854	1	Hydraulic hose, Starboard, down	
	3853856	1	Hydraulic hose, Port, down	
63	3853855	1	Hydraulic hose, Starboard, up	
	3853857	1	Hydraulic hose, Port, up	

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MD 3.0 GL, 3.0 GS

**VOLVO
PENTA**

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REF	PART NO.	QTY	DESCRIPTION	NOTES
64	3850683	2	Trimming cylinder	Limited Cylinder –8 in. (203 mm) Full Extension From End Cap to Pivot Pin. "L" Stamped on Trim Rod Eyelet.
65	3854247	1	• Sealing kit, Cylinder	
66	3850887	1	• Trimming limiter	
67	3852193	2	Washer, Wire to gimbal	
68	3853849	1	Ground cable, 2-loop	
69	3852050	2	Screw, Wire to gimbal	
70	3852958	4	Cover, Pivot shaft, tilt cylinder	
71	3852581	2	Screw	
72	3853848	1	Ground cable, 3-loop	
73	3854031	1	Cable harness, Trim/tilt	
74	3852249	1	• Connector	
75	3852527	1	• Cable terminal, Ring	
76	3852251	1	• Plug, Connector	
77	3852252	2	• Cable terminal, Receptacle	
78	3852036	1	• Cable terminal, Ring	
79	3853421	2	Spring, Ground	
80	3853825	2	Hydraulic hose, Pump to manifold	
81	3852190	2	Washer, Retainer	
82	3852165	12	O-ring, Oil line	Contents of Valve Body Seal Kit
83	3854397	1	Sealing kit, Valve body	